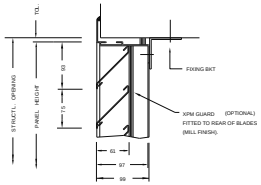
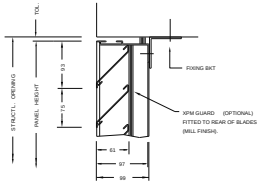
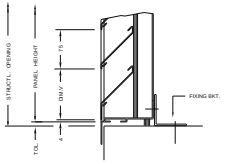


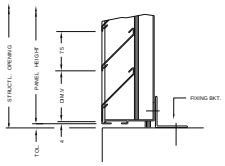
490. STANDARD HEAD DETAIL



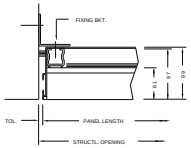
500. STANDARD HEAD DETAIL



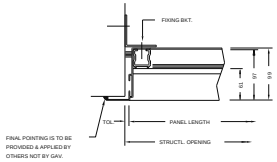
491. VARI-BLADE CILL DETAIL



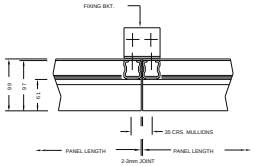
501. VARI-BLADE CILL DETAIL



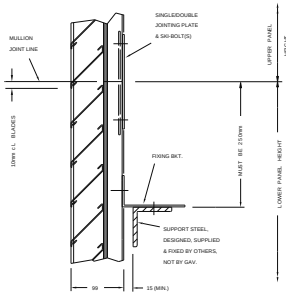
502. JAMB DETAIL



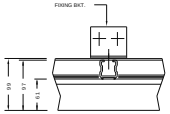
492. JAMB DETAIL



493. HORIZONTAL JOINT DETAIL



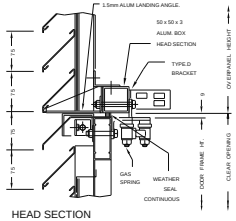
495. VERTICAL JOINT DETAIL



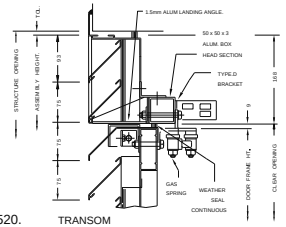
494. CENTRAL MULLION DETAIL

MULLIONS AT MAX. 1M crs.

DETAILS 490, 491 & 492 FLANGED EDGE TRIM
DETAILS 500, 501 & 502 FRAMED EDGE TRIM
TRIMS CAN BE MIXED E.G. FLANGED CILL, HEADED HEAD ETC.
DETAIL 493 COMMON WHEN ASSEMBLIES EXCEED 2500mm LONG
DETAIL 494 COMMON WHEN PANELS EXCEED 1000mm LONG
DETAIL 495 COMMON WHEN ASSEMBLIES EXCEED 2500mm HIGH

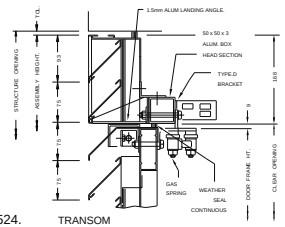


523. HEAD SECTION

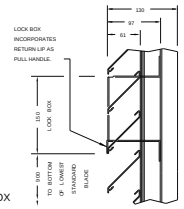


520. TRANSOM

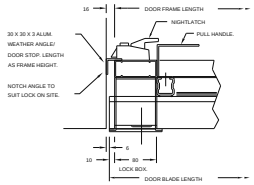
USE DETAIL 490 OR 500 TO FINISH HEAD.
MIN. SIZE OF HEAD SECTION/OVERPANEL IS
168mm, USE DETAIL 520 OR 524



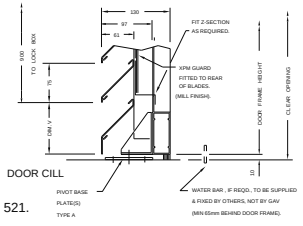
524. TRANSOM



522. LOCKBOX

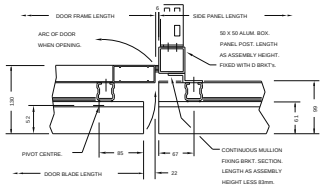


531. LOCK L/HD INTO STRUCTURE

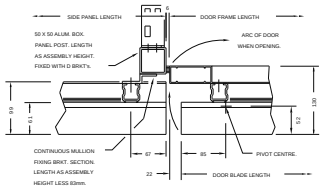


DOOR CILL

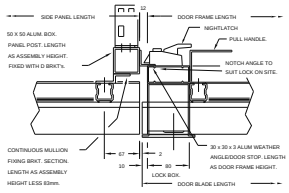
521.



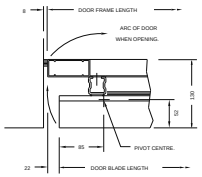
528. R/HD FRAME INTO ASSEMBLY



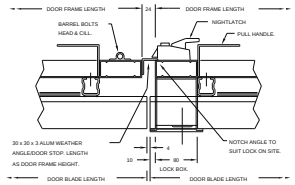
529. L/HD FRAME INTO ASSEMBLY



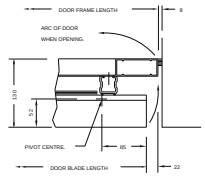
533. LOCK L/HD INTO ASSEMBLY



527. L/HD FRAME INTO STRUCTURE



525. MEETING LOCK STILES



526. R/HD FRAME INTO STRUCTURE

NOTE: The details shown within this drawing are for use as an aid only. If you are unsure which blocks are best suited for your application please conact our technical team on (0161) 763 3735 and we will be

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☐ SUPPLY ONLY ☐ SUPPLY & FIX

LOUVRE TYPE : L (Cladding Louvre)
TRIM TYPE :
GUARD TYPE :
PAINT TYPE :
FINISH :
COLOUR :
LOCATION :
CUSTOMERS REF :
GAV REF :

DO NOT SCALE DRAWING, IF IN DOUBT ASK.

ALL DETAILS & DIMENSIONS MUST BE CONFIRMED AS CORRECT BEFORE MANUFACTURE OF LOUVRES CAN COMMENCE.

CUSTOMER DRAWINGS USED :-

Rev.	Description	Mod. By	Date

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Project

Customer

Drawing Title

75CL Standard Details

Location/Panel Ref.

Drawing No. | Sheet No. | Revision

Scale | Date

Computer File No. | Project No.

Drawn By | Checked By

Coordinated By | Approved By

GILL AIR
OFFICE SUITE 3, J2 BUSINESS PARK,
BRIDGE HALL LANE, BURY, BL9 7NY
Tel. 0161 763 3735 www.gillair.net